



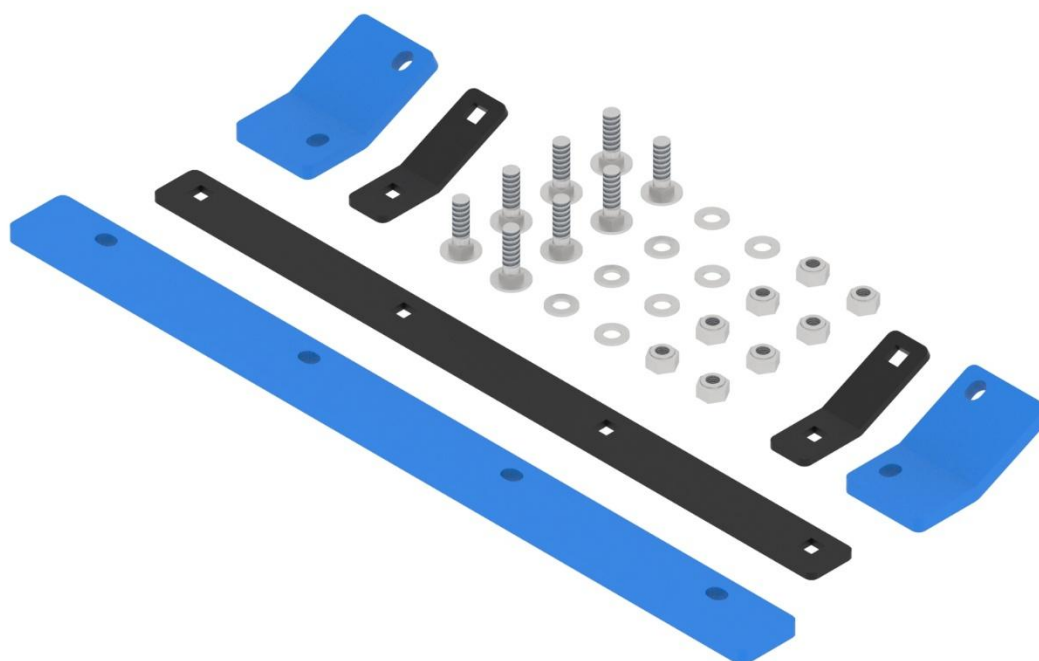
## RUBBER BLADE SET



# ARENA LEVELLER PRO

Code 88.2120

Version 16042026

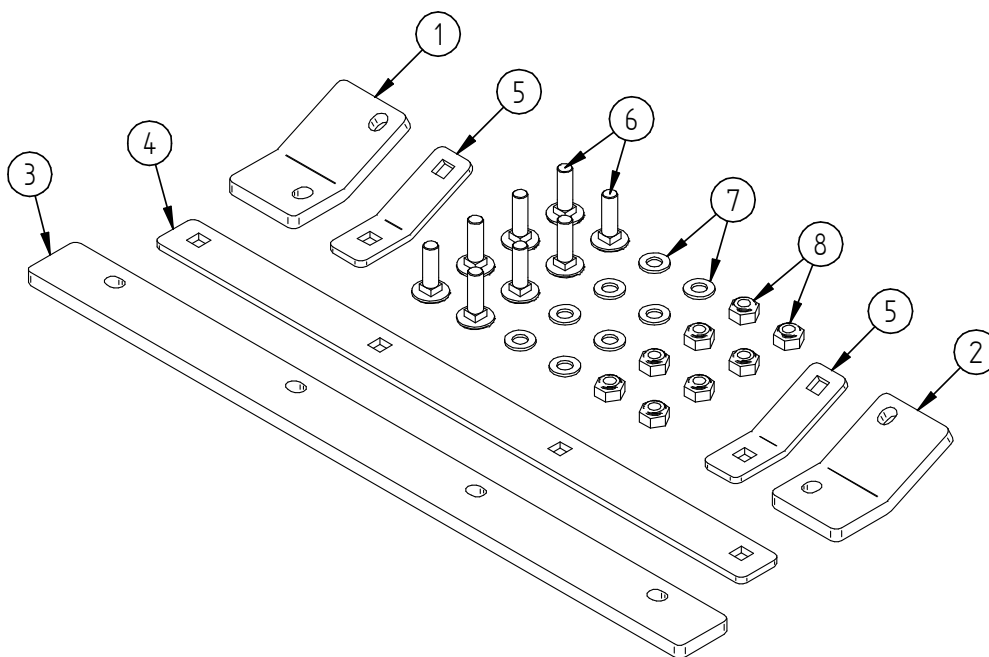


**Keep this manual for future reference!**

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic [sales@ironbaltic.com](mailto:sales@ironbaltic.com)

# SPECIFICATION

| Pos. | Description                  | Code         | Amount |
|------|------------------------------|--------------|--------|
| 1    | Right rubber blade           | 88.2027      | 1      |
| 2    | Left rubber blade            | 88.2028      | 1      |
| 3    | Long rubber blade            | 88.2029      | 1      |
| 4    | Long blade                   | 88.2031      | 1      |
| 5    | Blade                        | 88.2030      | 2      |
| 6    | Carriage bolt M10x35 DIN 603 | OT.02.05.112 | 8      |
| 7    | Washer M10 DIN125            | OT.04.01.040 | 8      |
| 8    | Nyloc nut M10 DIN985         | OT.03.02.050 | 8      |



Numbers on drawing correspond to Pos numbers on specification table.



## TOOLS REQUIRED FOR INSTALLATION:

- Socket wrench 17mm

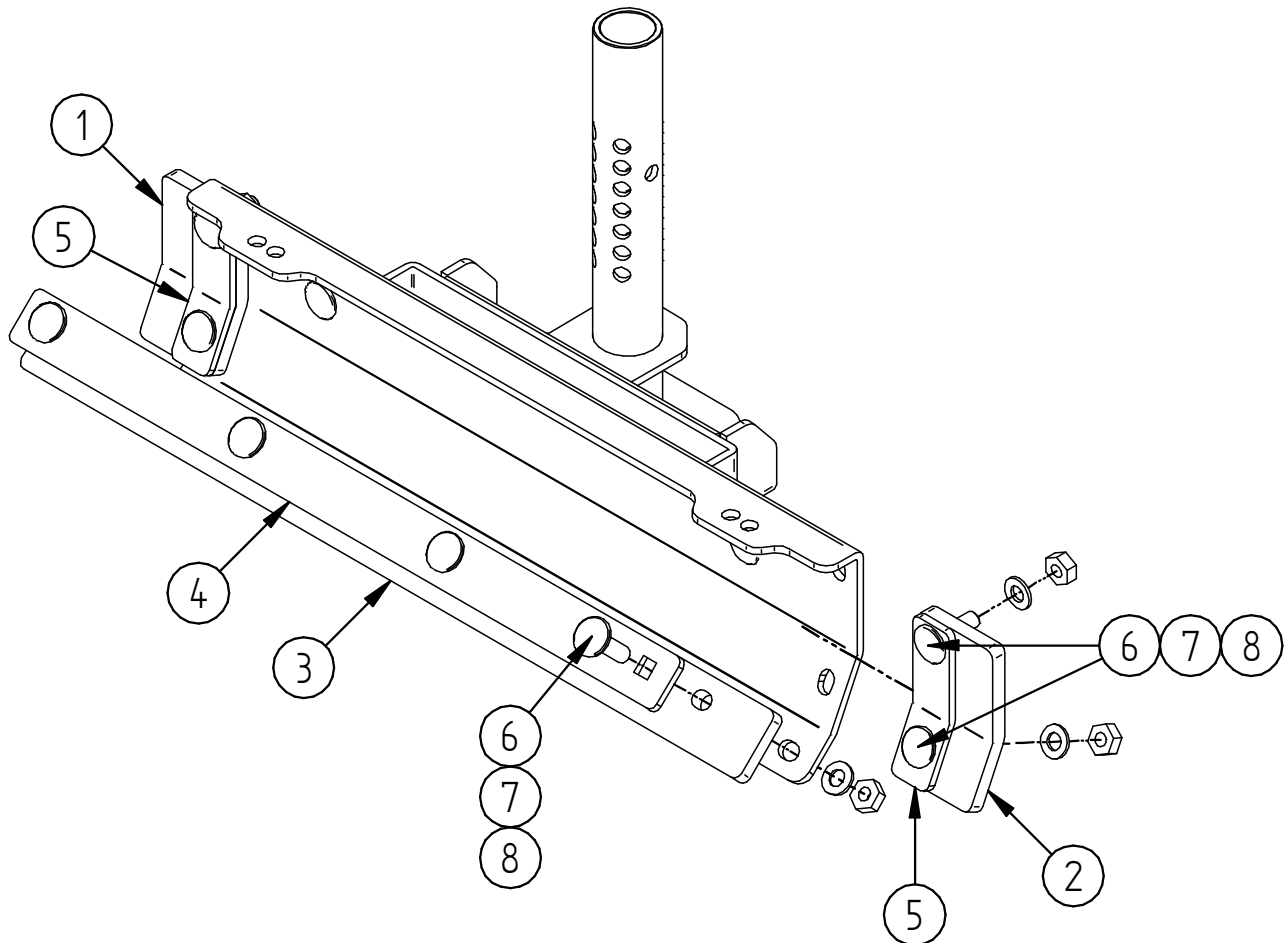
| Thread size            | Strength class |               |      |
|------------------------|----------------|---------------|------|
|                        | 4.8            | 8.8 (default) | 10.9 |
| Tightening torque (Nm) |                |               |      |
| M6                     | 5.5            | 10            | 15   |
| M8                     | 13             | 25            | 35   |
| M10                    | 25             | 50            | 75   |
| M12                    | 45             | 85            | 130  |
| M16                    | 115            | 215           | 315  |

If not specified otherwise, use tightening torque for fasteners specified in the following table.

# FITTING INSTRUCTIONS

## Step 1

Install right (Pos.1), left (Pos.2) and long rubber blade (Pos.3), long blade (Pos.4) and blade (Pos.5) to the side blade. For fastening use M10x35 carriage bolts (Pos.6), M10 washers (Pos.7) and M10 nyloc nuts (Pos.8).



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